

Technical Data Sheet

Issue date: 27/06/2014 Date last modification: 22/10/2014

08279 RI-1110/145 PVC MATT BLACK AP906 WKPE140

Face Material

Matt black embossed polymeric vinyl.

INDUSTRIAL -

Type Embossed polymeric vinyl

Colour and Finish Matt black

ISO-536 Weight 194 g/m² ±10% ISO 534-80 Thickness 145 µ ±10%

Adhesive

Solvent based permanent acrylic adhesive featuring good water and cleaning agents resistance. High adhesion on a wide variety of substrates such as glass, ABS, PS, PVC. Unsuitable for apolar surfaces (like PE and PP).

Reference

Type Acrylic permanent

+10°C Min. Appl. Temp.

Service Temp. -20°C/+140°C Shear Very high High N/inch² Tack Final Adhesion Very high N/inch

Liner

Siliconised two side PE Kraft Type

Colour and Finish White

ISO 536 Weight 140 g/m² ±10% 150 µ ±10% ISO 534 **Thickness** DIN 53 147-64 Transparency n.a. %

Applications

For decoration and lining in the Automotive industry.

Printing Methods

As a rule it is not printed.

Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

36 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of $22^{\circ}C \pm 2^{\circ}C$ and $50 \pm$ 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.



